

Work Order ID 54986

January 5, 2010 10:09:15 AM



Page 1

Item ID: D206-718-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Fuel Scupper

Start Date: 05/01/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 18/01/2010 Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

RL

Date: 10-1-05 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D206-718

A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD206-718-011 CHG001

Solubler

Handwritten: BG 10/01/11

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Handwritten: 10-1-11 (100) SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Solubler

Handwritten: (110) f

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D206-718-011
Location: 58

2901A

10-1-19 100 SF

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/01/2010
MF 10-1-19

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Picklist Print

January 5, 2010 10:09:19 AM

Page 1

Work Order ID: 54986

Parent Item: D206-718-011

Parent Item Name: Fuel Scupper

Comments:

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
80-004-2-12 Insert		Purchased	No			110	Each	10.0000	10.0000			

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

10

107173

10

AN3H14A

Purchased

No

110

Each

96.0000

40.0000

Bolt

Warehouse

Location

Loc Qty

Loc Code

Main Warehouse

ST

96

100229

76

112314

20

AN960JD10L

Purchased

No

110

Each

4,915.000

10.0000

Washer

Warehouse

Location

Loc Qty

Loc Code

Main Warehouse

ST

4915

101291

16

104885

25

105793

236

109632

174

110985

4464

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Parent Item: D206-718-011



Parent Item Name: Fuel Scupper

Start Date: 05/01/2010

Required Date: 18/01/2010

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty 10 Pick	Qty Issued	Date Issued	Status
D3270-041 Fuel Scupper Assembly		Manufactured	No			110	Each	15.0000	10.0000		10-1-11 SP	

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	15	
24076	5	
51626	10	

D3271-1 Gasket		Manufactured	No			110	Each	1.0000	10.0000		10-1-11 SP	
-----------------------	--	--------------	----	--	--	-----	------	--------	---------	--	------------	--

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	1	
23471	1	

MS21919-DF Clamp		Purchased	No			110	Each	30.0000	10.0000		10-1-11 SP	
-------------------------	--	-----------	----	--	--	-----	------	---------	---------	--	------------	--

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	30	
106966	10	
112466	20	

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Start Date: 05/01/2010

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Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS27039-1-40 Screw	+	Purchased	No			110	Each	20.0000	10.0000		10-1-11 SP	

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 20

15399

20

110

Each

40.0000

10.0000

10

10-1-11

SP 10x

NAS43DD3-128

+

Purchased

No



Spacer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST 40

101594

40

10

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DESIGN #	DRAWN BY A	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D206-718	REV. A SHEET 1 OF 1
DATE 04.02.23		TITLE FUEL SCUPPER	SCALE NTS
A	04.02.23	NEW ISSUE	

REFERENCE ONLY

8

Qty -011	Part No.	Description
X	D206-718-011	FUEL SCUPPER
1	D3270-041	FUEL SCUPPER ASSEMBLY (REPLACES ECM 32801-01)
1	D3271-1	GASKET (REPLACES ECM 32801-05)
1	80-004-2-12	INSERT
4	AN3H14A	BOLT
1	AN960JD10L	WASHER
1	MS21919DF6	CLAMP
1	MS27039-1-40	SCREW
1	NAS43DD3-128	SPACER

GENERAL NOTES:

- 1) D206-718-011 REPLACES ECM 206-99216-1
- 2) INSTALL D206-718-011 KIT PER INST32801-04 REV. 0 (REF: DOCUMENT CONTROL LIST A-328-DCL1 REV. 0 PER CANADIAN STC SH99-216 & FAA STC SR01187NY)

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